

of the monocolumn (22), in a manner which allows both rotational and vertical movement between the monocolumn (22) and the truss section (50). This essentially creates a pin connection between the truss (50) and the monocolumn (22), and so isolates the truss from torsion and bending forces due to the motion of the monocolumn (22) relative to original structure (10).

[0049] Even though the extension (20) and original structure (10) share the same foundations, the monocolumn (22) and the original structure (10) will be subject to differing forces, due to waves or vessel impact for example. As such, the monocolumn (22) may twist and/or bend relative to the original structure (10).

[0050] The bearing joint (60) is shown in more detail in FIG. 6. Support post (26) of the monocolumn extension (20) is surrounded by cylindrical bushing (63). The bushing (63) is attached to the support column (26) via grouting (64), such that the bushing is held substantially motionless with respect to the support column (26).

[0051] The grouting (64) between the bushing (63) and the support column (26) allows for some adjustment when positioning the bushing (63) on the support column (26). This is helpful when there are multiple bearing joints (60), as it allows the cylindrical bushings to be aligned substantially parallel with each other, thus facilitating the same movements occurring in the individual bearings at the same time.

[0052] A spherical bearing, comprising an outer bearing member (61) and an inner bearing (62) are positioned around the bushing (63). The inner surface of the inner bearing member (62) bears against the outer surface of the cylindrical bushing (63). The inner surface of the inner bearing element (62) is preferably of cylindrical shape. The inner bearing element (62) is thus able to move parallel to the cylindrical axis of the bushing (63) (i.e. moving from one end of the bushing (63) to the other) and is also able to rotate around the bushing (63) (i.e. within a plane perpendicular to the cylindrical axis of the bushing (63)). The bearing surfaces are lubricated in order to provide very low friction surfaces. The surfaces are the inner surface of the inner bearing element (62) and the outer surface of the bushing (63). Similarly, it is desirable to lubricate the outer surface of the inner bearing element (62) and the inner surface of the outer bearing element (61). Lubrication in the form of oil, grease, PTFE impregnated tape, for example, can be used.

[0053] The outer surface of the inner bearing element (62) is curved. The outer surface of the inner bearing element (62) bears against the outer bearing element (61). The outer bearing element has a bearing surface complimentary in shape to the outer bearing surface of the inner bearing element (62). Preferably, the outer bearing surface of the inner bearing element (62) is convex, and the bearing surface of the outer bearing element (61) is concave. Preferably, the outer bearing surface of the inner bearing element (62) is the surface of a spherical segment. That is, preferably the outer bearing surface of the inner bearing element (62) forms part of the surface of a sphere. This allows the greatest freedom of motion between the inner and outer bearing elements (61) and (62).

[0054] The spherical bearing (61) (62) allows for rotational movement between the truss section and the support column (26). As such, the combination of the spherical bearing and the bearing along the bushing (63) allows both rotational and translational movement between the truss (50) and the mono-

column (22), thus minimising the transmission of any torsional stresses into the truss (50) due to motion of the monocolumn (22).

[0055] The bearing elements (61) and (62) are housed within a housing comprising elements (65) and (66). Housing elements (65) and (66) are designed to slide together in a wedge formation in order to assist in positioning the bearing joint on the support column (26).

[0056] Due to the harsh environmental conditions experienced on offshore structures, the bearing joint (60) incorporates several measures in order to ensure that the bearing surfaces are kept clean. FIG. 7 shows a close up of one side of the bearing. As can be seen, housing elements (67) extend over and under the outer bearing element (61), towards the bushing (63). However, the housing elements (67) themselves do not touch the bushing (63). A lip seal (68) positioned at the end of each housing element (67) near the bushing (63) extends to contact the face of the bushing. The lip seal may be energised by incorporating a ring spring, to bias the seal against the bushing. Further, a void (69) is created between the lip seal (68) and the inner bearing element (62). This void can be filled with grease in order to assist in the prevention of contaminants reaching the low friction bearing surfaces between the inner bearing element (62) and the bushing (63), and also the inner bearing element (62) and the outer bearing element (61).

[0057] A further lip seal (70) is present at the outer edges of the inner bearing surface of the inner bearing element (62). Once again, this lip seal provides an additional barrier to any dirt or contaminants, thus allowing the bearing surface (62) to move as freely as possible over the bushing (63).

[0058] Similarly, measures are taken to maintain the integrity of the bearing surface between the inner bearing member (62) and the outer bearing member (61). A protective packing (71) is positioned between the housing element (67) and the bearing element (61) and (62). Protective packing (71) is positioned at the outer interface of the bearing surface between the two bearing elements, and forms a physical barrier to prevent any contaminants entering between the two bearing elements. Additionally, an O-ring (72) is positioned towards the edge of the bearing surface of the outer bearing element, to provide an additional barrier to any contaminants.

[0059] In addition to these precautions, taken close to the individual bearing faces, the housing is further sealed by a flexible rubber bellows material (73), thus providing an overall seal between the outermost housing element (60) and the support column (26). The flexible nature of the bellows seal (73) allows for the seal to be maintained even as the extension (20) and the truss (50) move relative to each (i.e. even as the bearing joints (60) move).

[0060] Either or both of the lip seals (68) and (70) may be biased towards the bushing (63) by the use of a ring spring, for example.

[0061] In use, the monocolumn (22) is vertically supported on the foundations (40) of the original structure (10). The monocolumn (22) directly contacts the foundation (40). That is, the monocolumn (22) rests on the foundation (40). The truss (50) provides a means for transferring any lateral loads from the monocolumn (22) (i.e. induced by wave motion) to the jacket (12) of the original structure, thus providing lateral support for the monocolumn (22). Because the truss (50) is rigidly fixed to the jacket (12) (for example by welding) the possibility of stresses being induced in the truss (50) due to vertical forces/displacement at the monocolumn connection